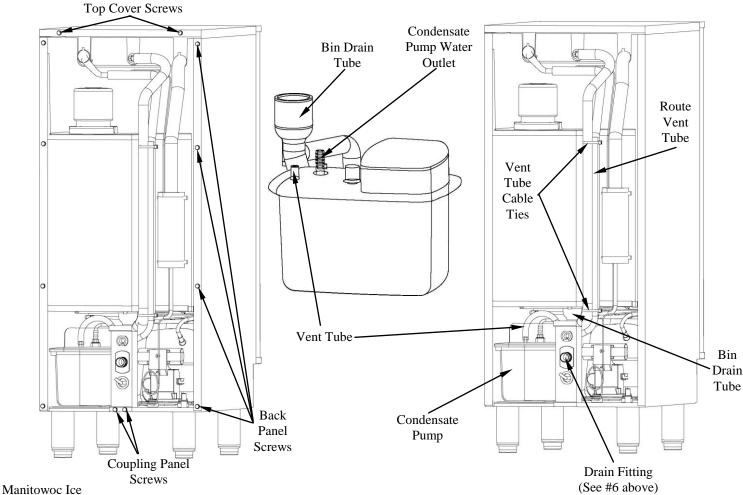


## K00376 **SM Model Ice Machines Drain Pump** Installation Instructions

- Disconnect power.
- Remove two top cover screws and slide cover off. 2.
- Remove eight back panel screws and lift panel off. 3.
- 4. Loosen the coupling panel and water inlet line clamp.
- 5. Remove bin drain tube and clamp.
- 6. Replace existing drain fitting with new part.
- 7. Place two pieces of tape on the bottom of the drain pump.
- Preassemble tubes on drain pump.
  - Pump Outlet Tube (13.50")
  - Vent Tube (26.0") b.
  - Bin Drain Tube c.
- The drain pump plugs into and is wired to the ice machine. Cut the cable tie that is holding the wires together. Connect wires, #41 and #42, to the drain pump and connect the plugs. Re-secure the wires with a cable tie.
- 10. Slide the drain pump into the machine; make sure the wires are routed up over the pump. Keep the wires away from the fan.
- 11. Attach the bin drain tube to the bin drain opening (where the original bin drain tube was installed.)
- 12. Route the vent tube up along the suction line. Secure the vent tube to the suction line with two cable ties.
- 13. Route the pump outlet tube behind the bin drain tube and out the coupling panel. Make sure there are no kinks in the tubing.
- 14. Use supplied spring clamps to secure tubing to all three drain pump outlets.
- 15. Connect power and manually fill bin with water until drain pump activates. Check tubing connections for leaks.
- 16. Reinstall panels and top cover.

NOTE: Drain hose requirements - Maximum Rise = 12 feet, Maximum Run = 100 feet



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